



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941-12
Job Sheet 181516



Part No: RB6796941-12

Job Qty: 8 ea
DAS
4 21
9-89

PUR-46

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/30/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB6796941-12 Rev 2 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	8/20/18	8/20/18	0.00	0.00	Purchasing		AUG 01 2018
110	Packaging	8 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		AUG 01 2018
120	QC	8 pcs	8/20/18	8/20/18	0.00	0.00	QC6		28
130	Packaging	8 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3		21
140	QC21-FG	8 Ea	8/20/18	8/20/18	0.00	0.00	QC21		21 AUG 2 2018

Part Op 100 - Issue P/O 040656 MANUFACTURE RB6796941-12 AS PER DWG Supplier: WEJAY -Certificate of conformity
Descriptions: is required

July 30, 2018 x4

HA139

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-12P	ADAPTER	8 pcs (1 ea)	100-Purchasing	5098227

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796941-12P	8	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/30/18 11:45 AM dart.logan.david

Container No: S098322



Part: RB6796941-12

Job No: 181516

Serial No/Batch: S098322

Revision: 2

Inspector:

Exp Date:

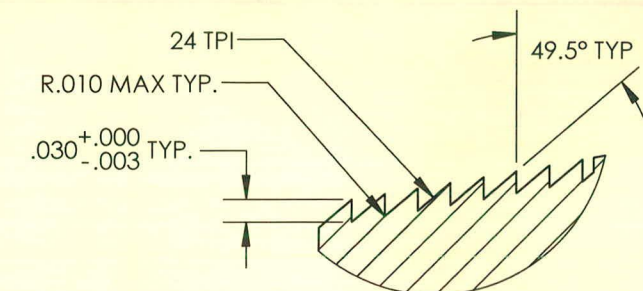
Instructions:

Date: 08/01/18

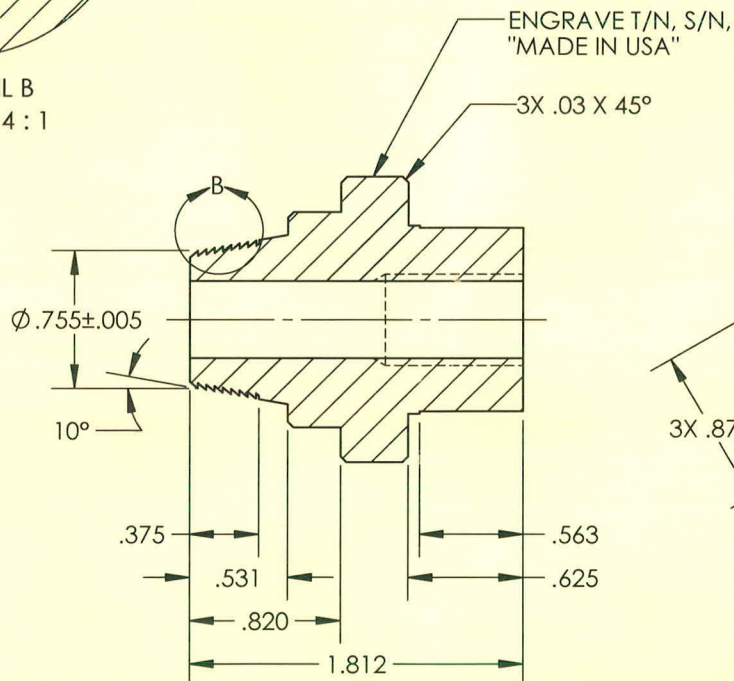
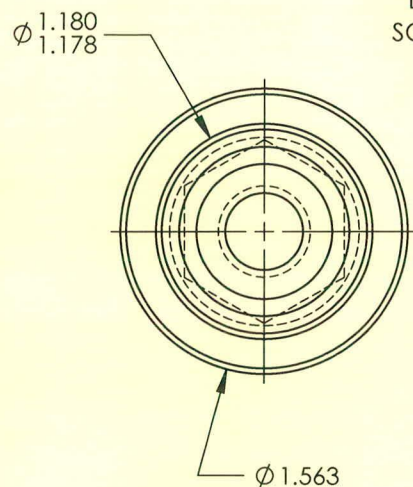
1000 1 1000
1000 1000
80
80

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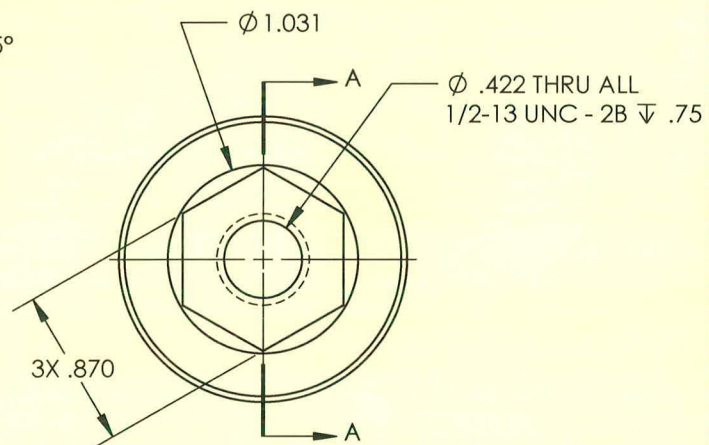
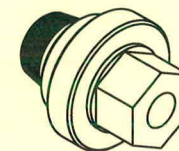
REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW	
G		CH'D MINOR Ø TO .755±.005 TO MATCH ORIGINAL PRINTS. CH'D PRINT TOL. TO MATCH ORIGINAL PRINTS	2/14/2013	BIM	GE	
1		CH'D HEX DIM. FROM .860 TO .870 ACROSS FLATS.	10/9/2013	RJC	GE	
2	16-0192	UPDATED TO NEW STANDARDS. CH'D MAT'L WAS 41L40 IS 4140/4142. ADDED FINISH SPEC QMSI-6.2.2. B/O REV D.	10/27/2016	DPD	JAG	



DETAIL B
SCALE 4 : 1



SECTION A-A



HIDDEN LINES OMITTED
FOR CLARITY

NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE ADAPTER	
DWG NO.	RB6796941-12
MAT'L 4140/4142	REV 2
HEAT RC 32-36	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2, B.O. REV D	
DRAWN BY: COLE	
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL SEE NOTE 1
SCALE 1:1	DATE 7/17/2000
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			-12	1	ADAPTER	4140/4142	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040656**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO040656

PO Date: 7/30/18

Due Date: 8/27/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 30 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181516	RB6796941-12P			ADAPTER	Firmed	-	8/20/18	4 pcs	0 pcs	4 pcs	\$244.00/pcs	\$976.00
Line Item Note W/O 181516													
2	181526	RB6796941-12P			ADAPTER	Firmed	-	8/27/18	4 pcs	0 pcs	4 pcs	\$244.00/pcs	\$976.00
Line Item Note W/O 181526													
												Grand Total:	\$1,952.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/30/18 3:17 PM dart.Lussier.Patrick

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION

24-10-19



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: July 31, 2018	
		P.O.# PO040656	
		WEJAY JOB# 39223	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6796941-12P 'Adapter' Job 181516	4	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-12/ Rev. 2

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory

